

TITLE: ATOMIC LAYER DEPOSITION OF METAL OXIDE AND OTHER LOW ASYMMETRICAL
TUNNEL BARRIER INTERPOLY INSULATORS
INVENTORS NAME: Jerome M. Eldridge et al.
DOCKET NO.: 1303.045US1

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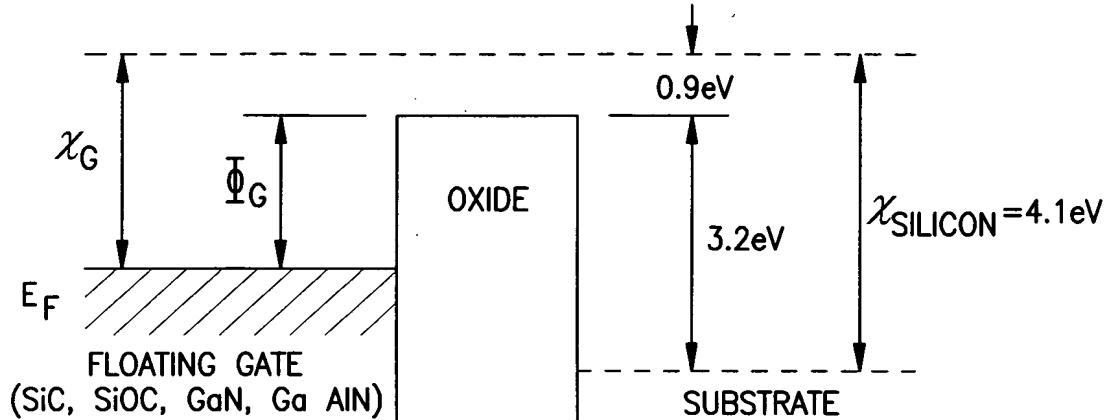


FIG. 1A
(PRIOR ART)

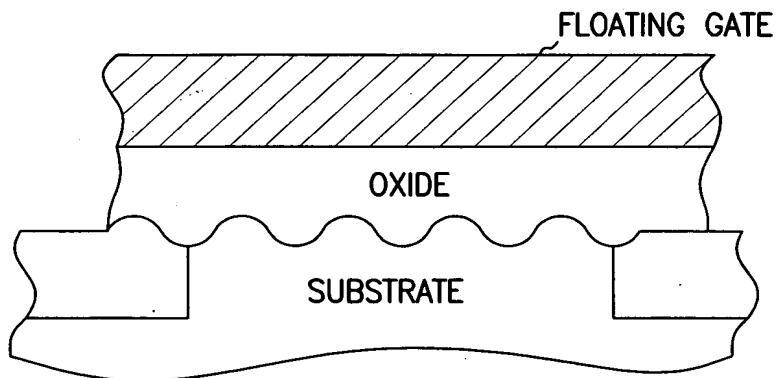


FIG. 1B
(PRIOR ART)

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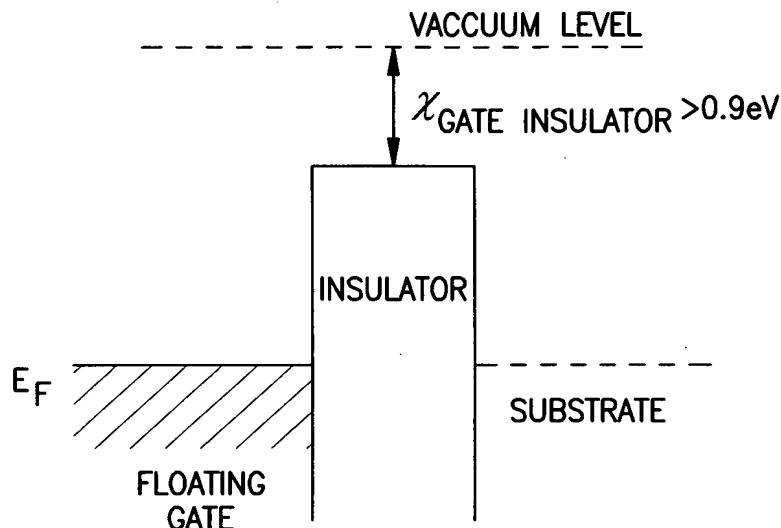


FIG. 1C
(PRIOR ART)

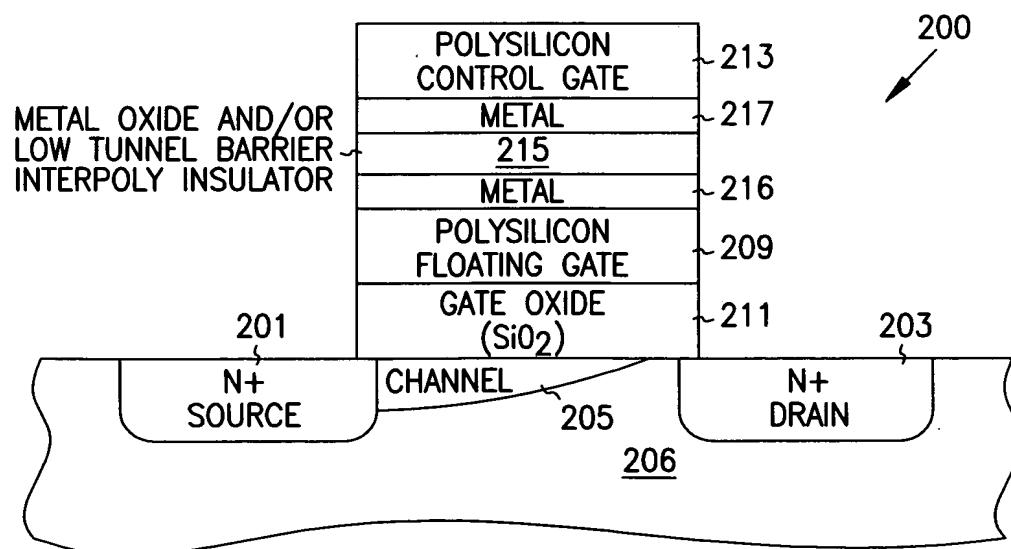


FIG. 2

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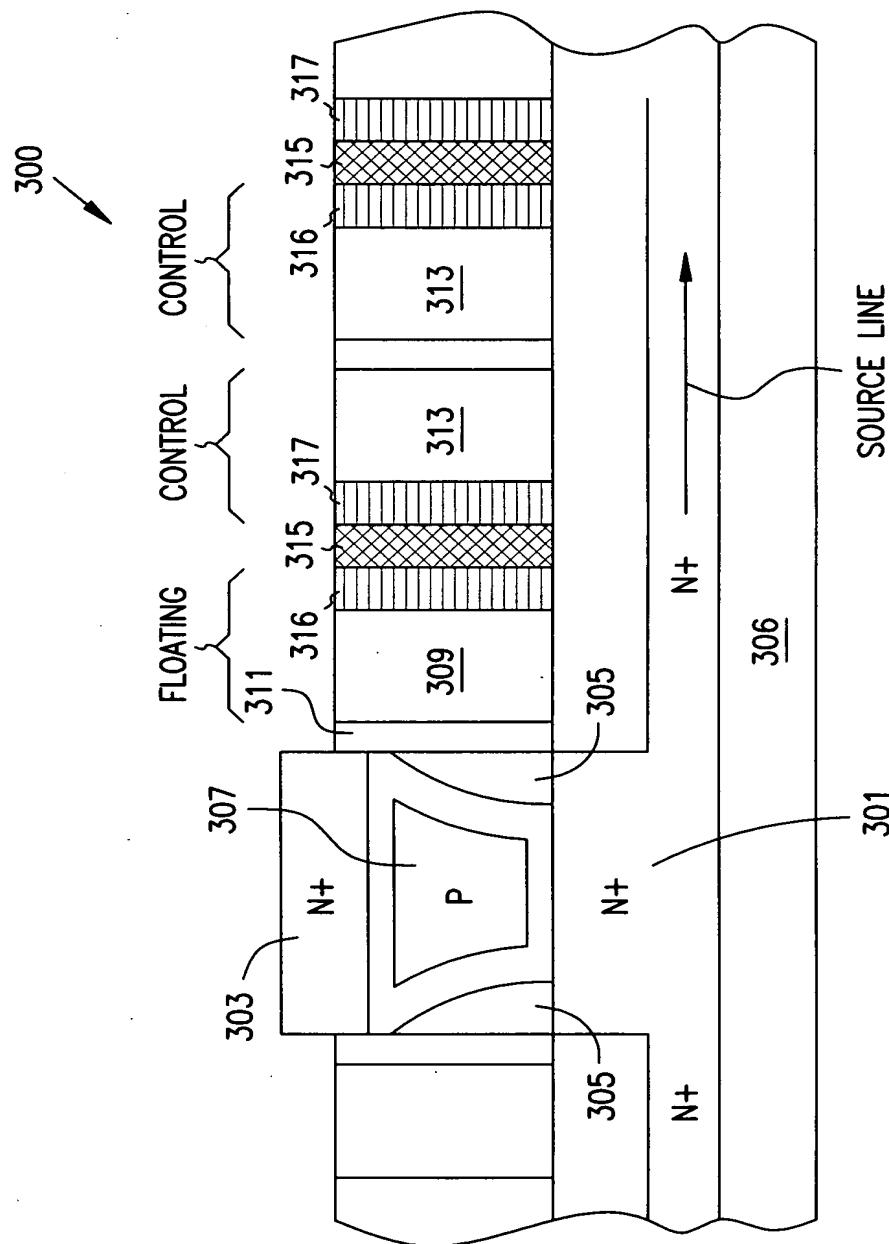


FIG. 3

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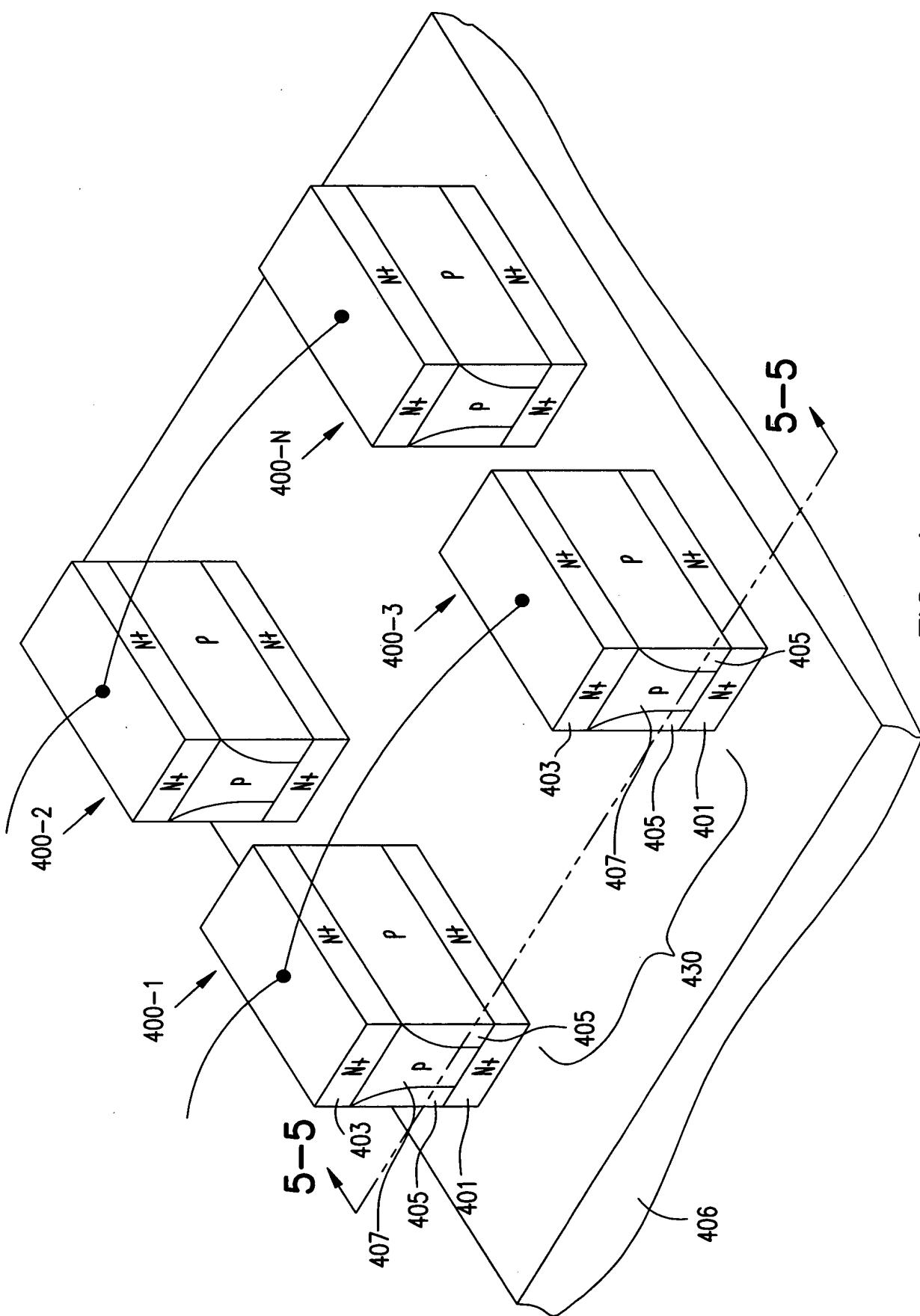
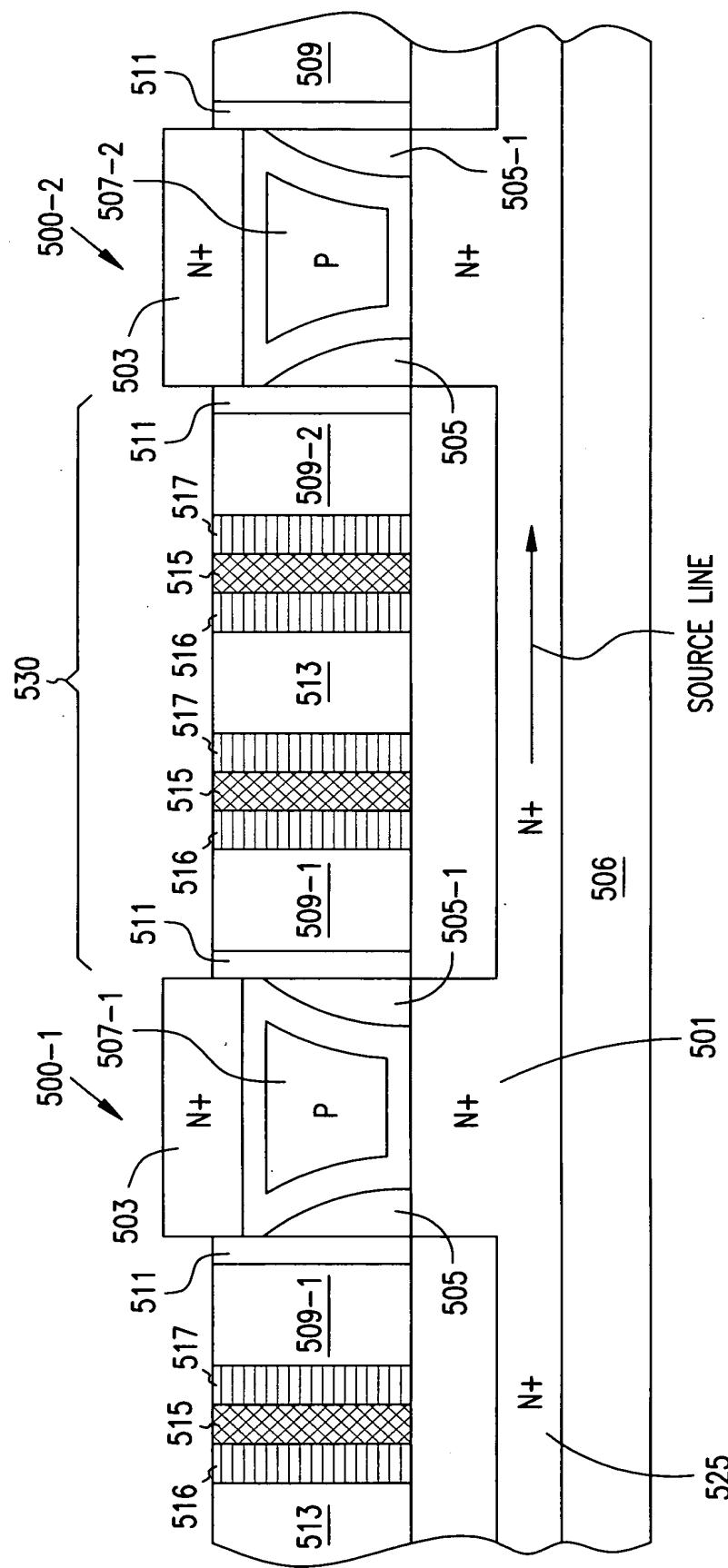


FIG. 4

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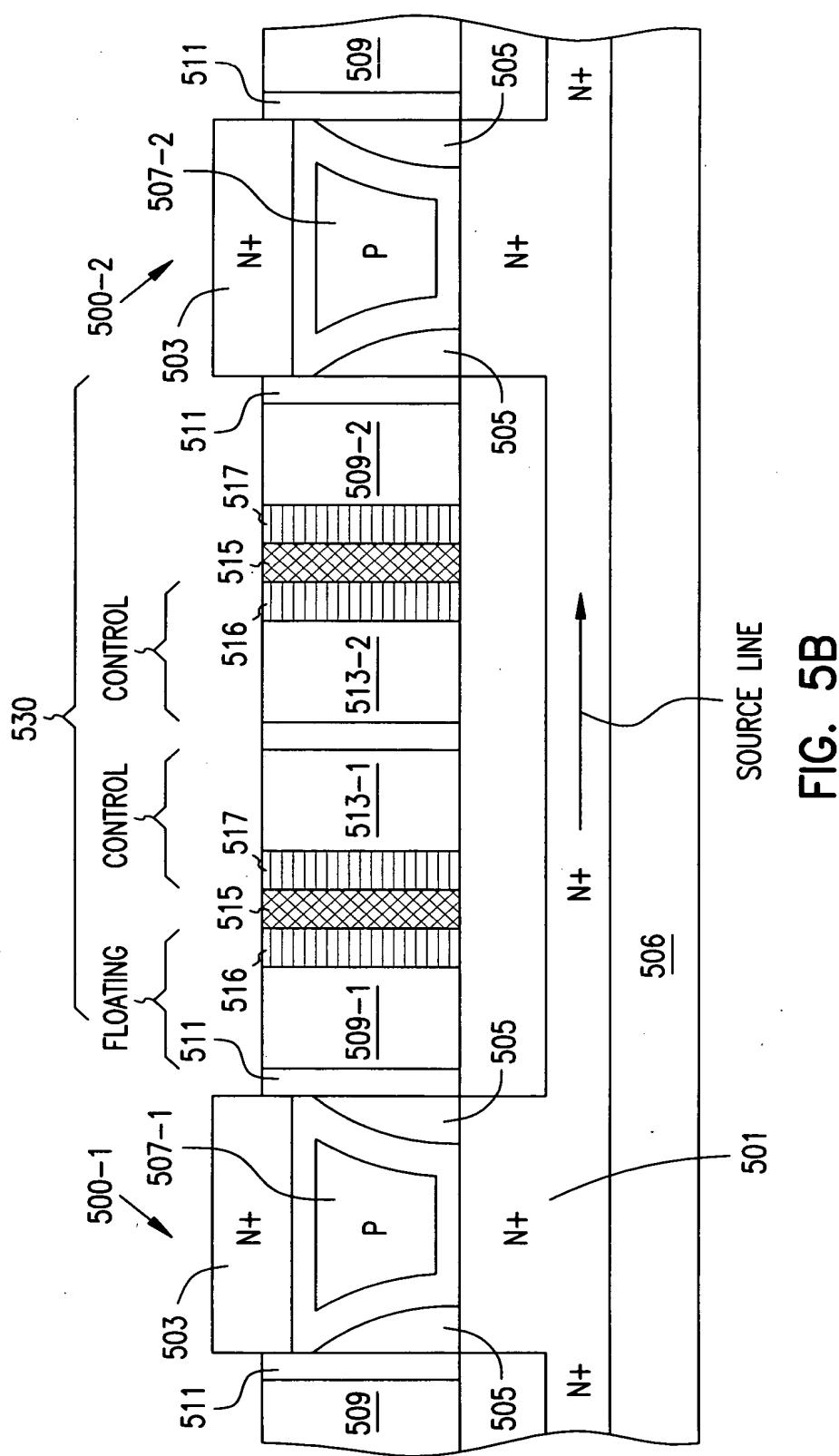


FIG. 5B

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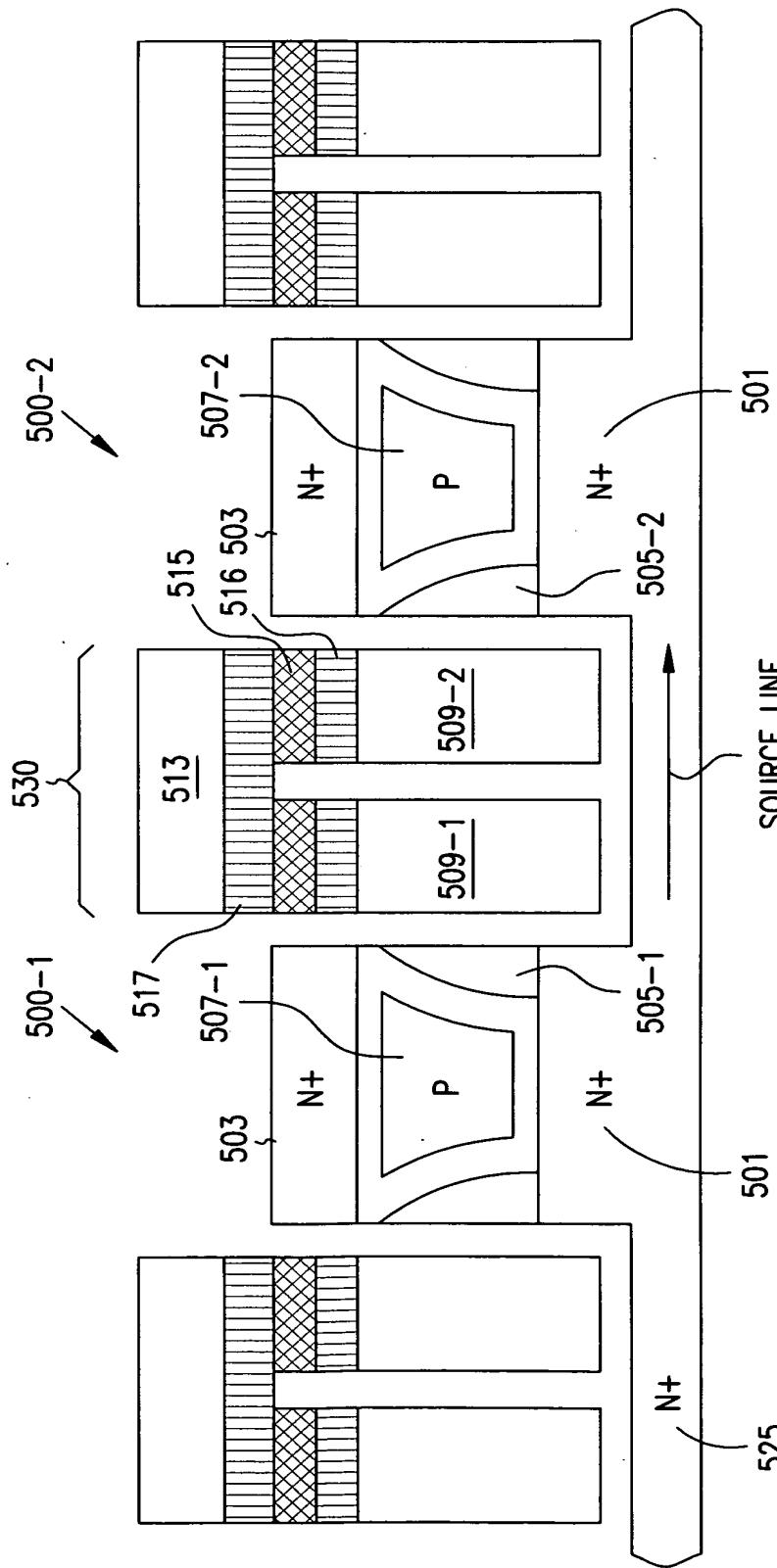


FIG. 5C

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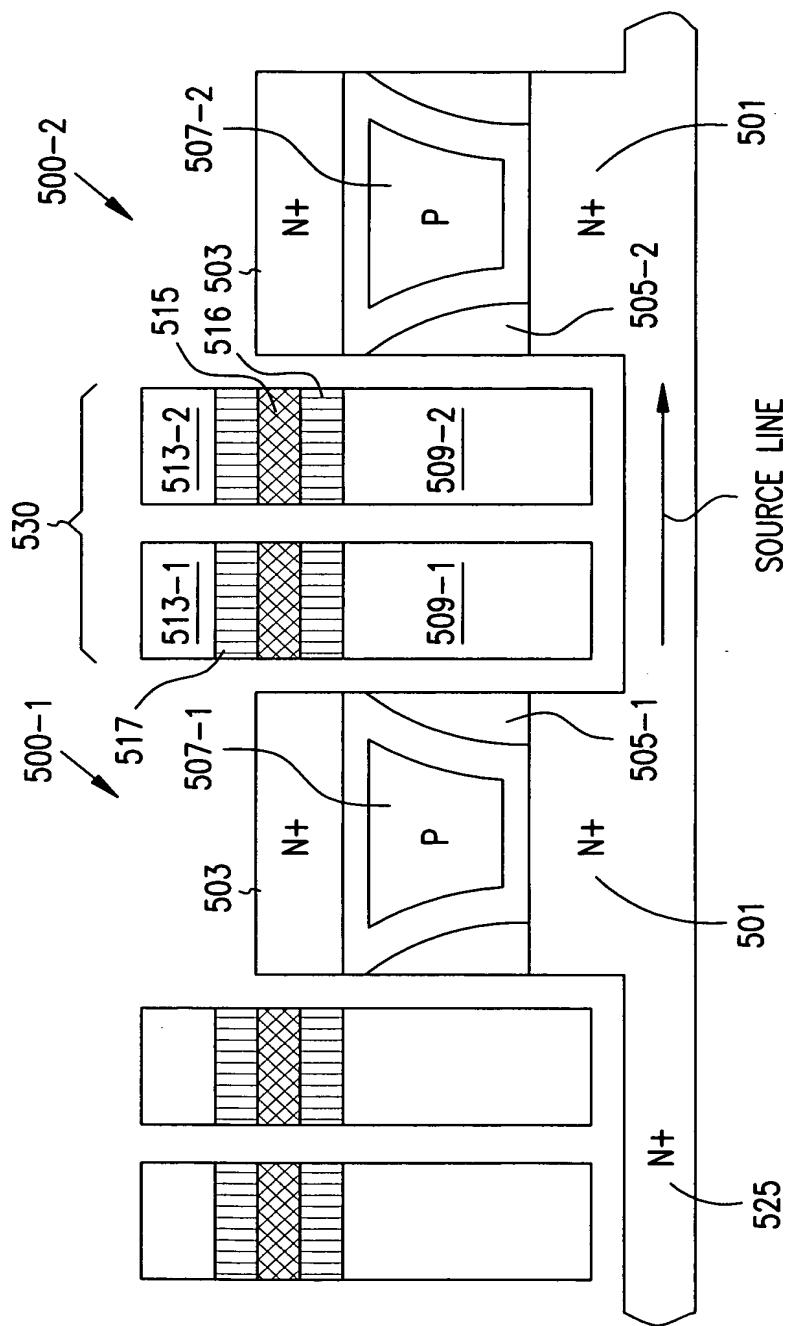


FIG. 5D

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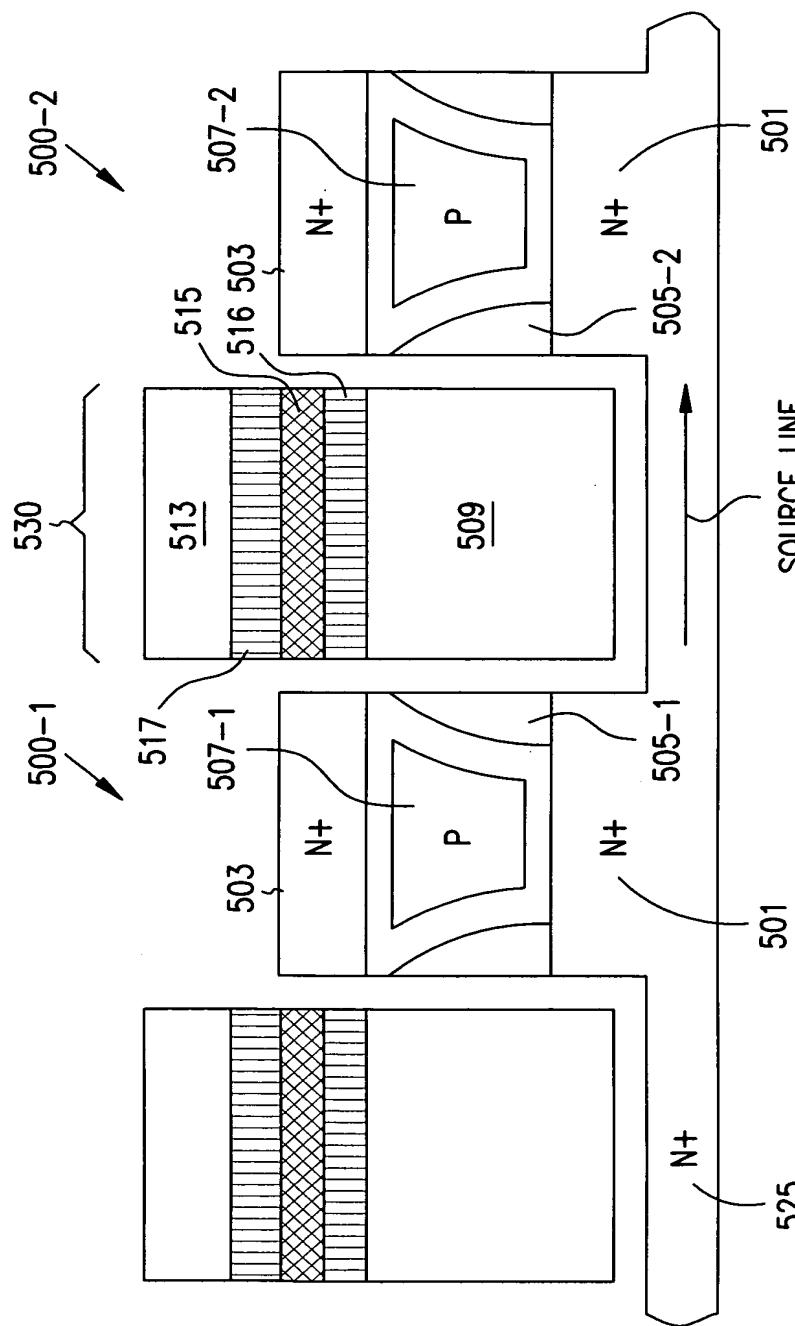


FIG. 5E

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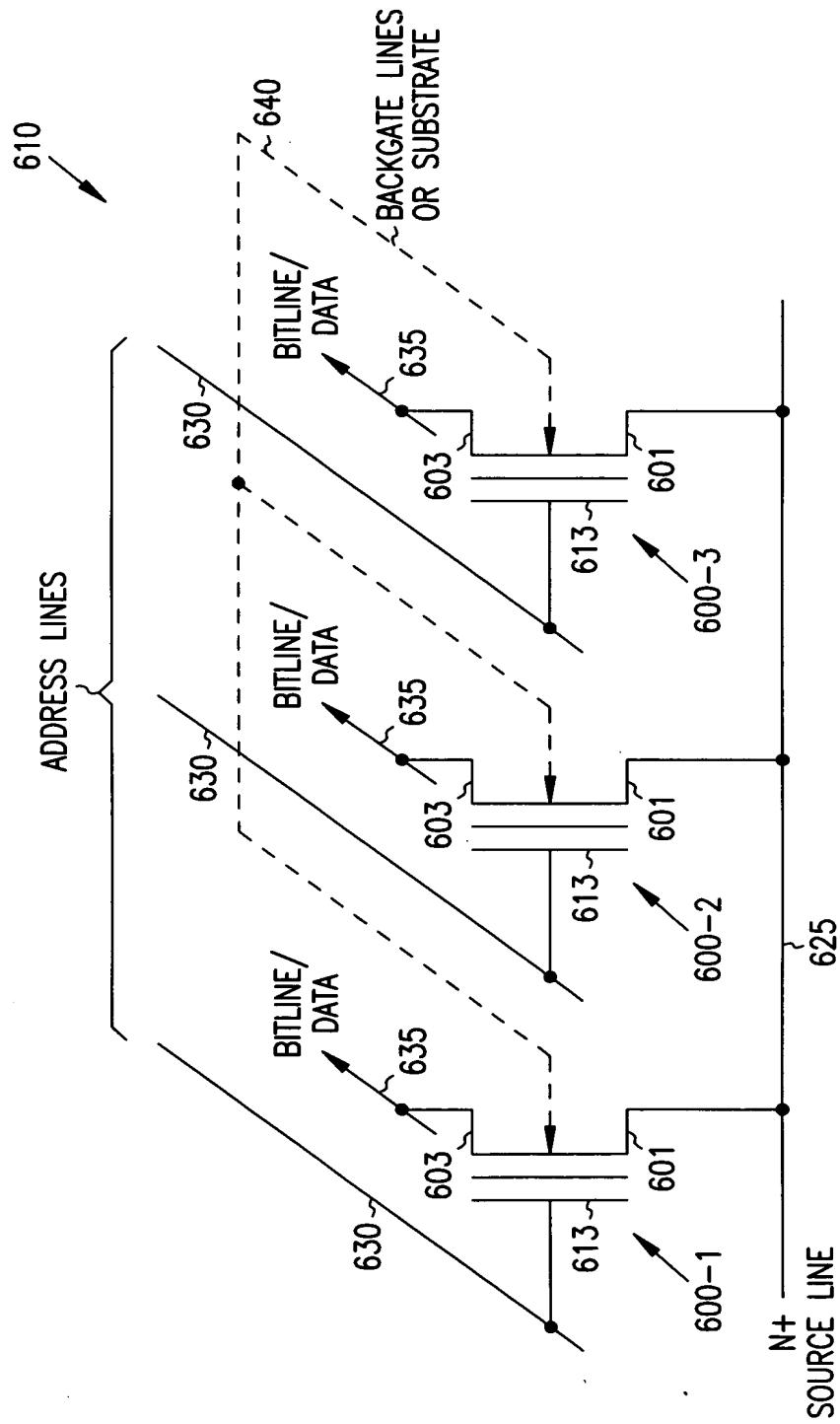


FIG. 6A

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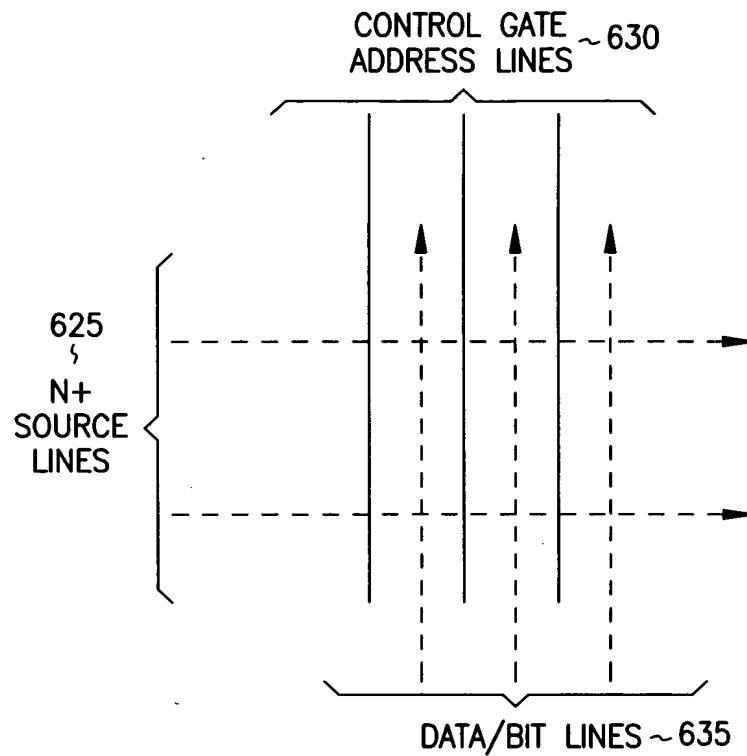


FIG. 6B

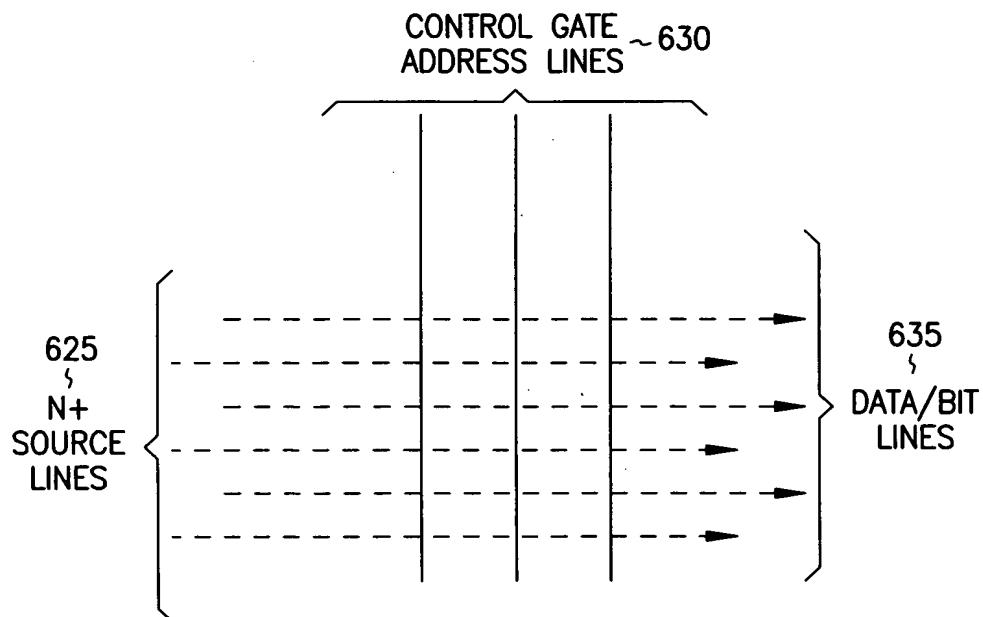


FIG. 6C

TITLE: ATOMIC LAYER DEPOSITION OF METAL OXIDE AND/OR LOW ASYMMETRICAL
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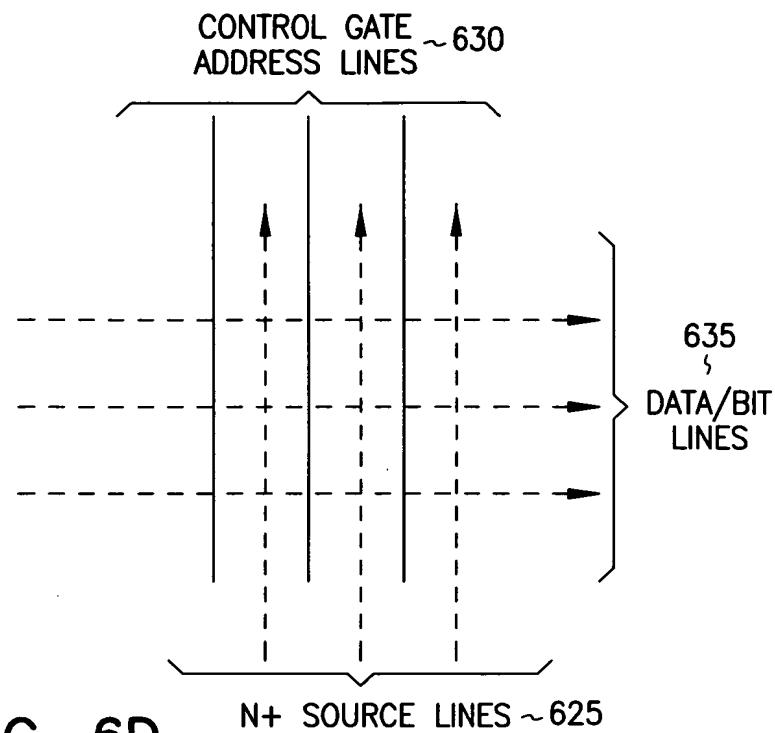


FIG. 6D

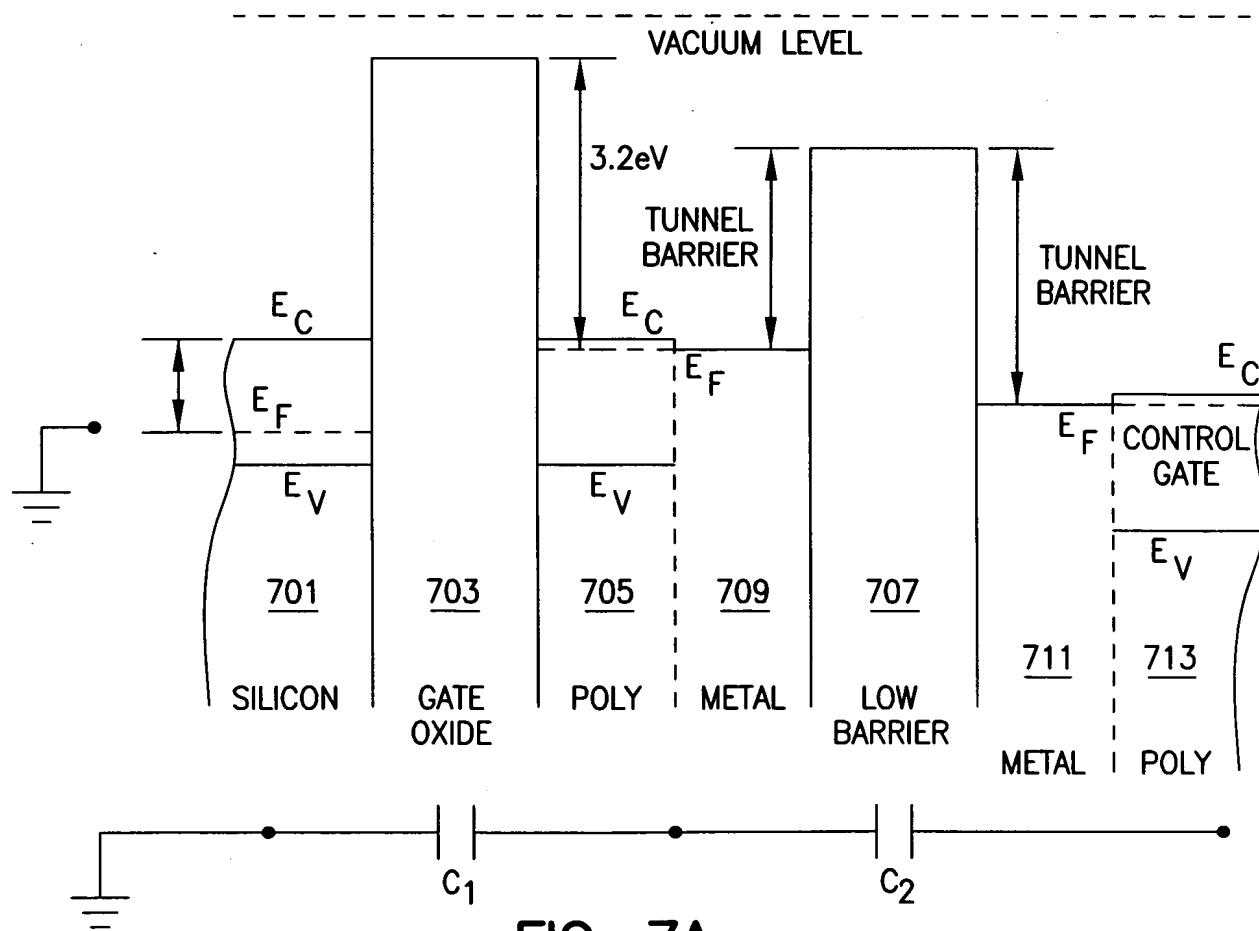
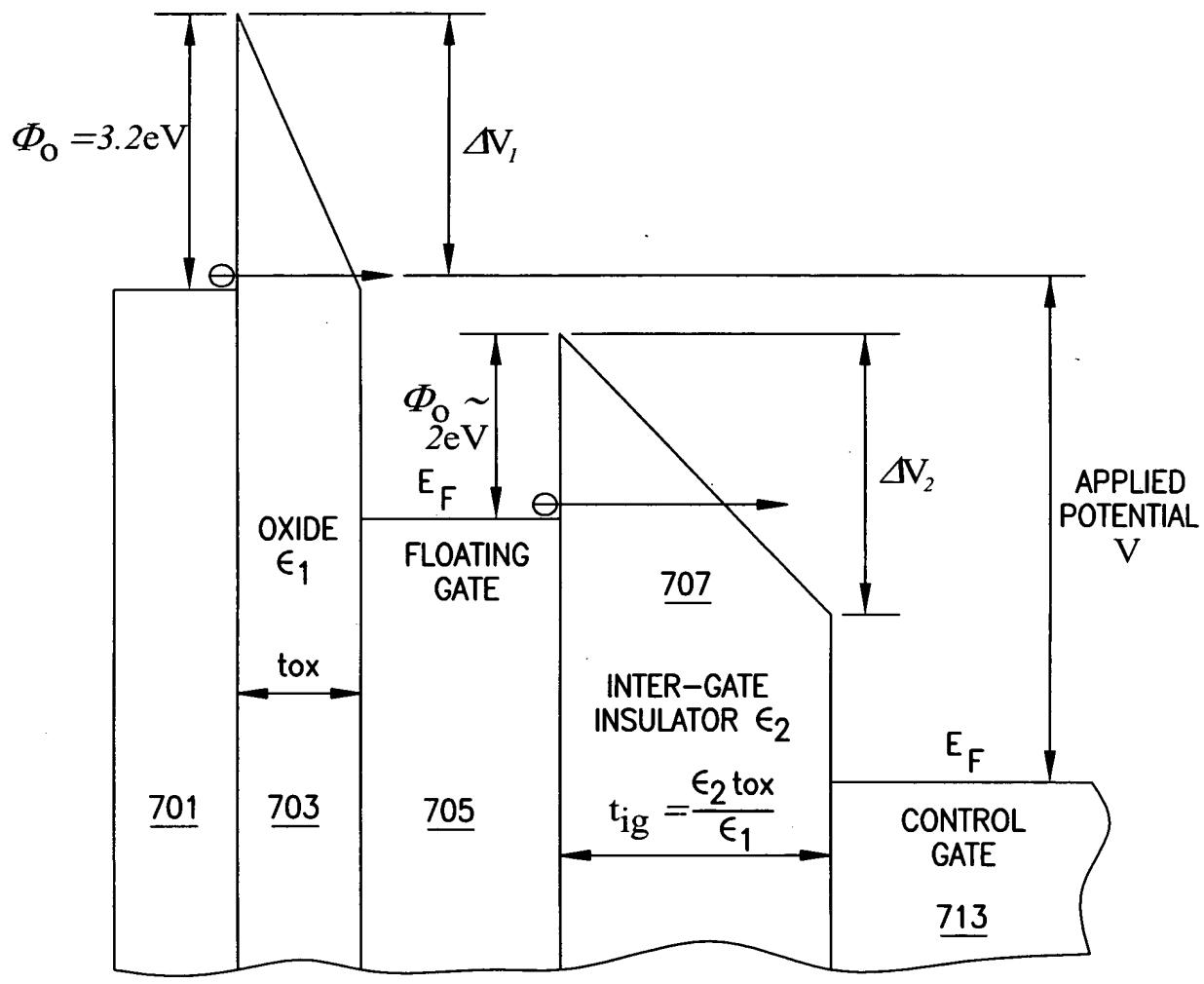


FIG. 7A

TITLE: ATOMIC LAYER DEPOSITION OF METAL OXIDE AND FOR LOW ASYMMETRICAL
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$$J = \frac{q^2 E^2 - E_0 / \epsilon}{4\pi h \Phi} e^{-E_0 / \epsilon} \quad E_0 = \frac{8\pi}{3} \sqrt{\frac{2m^*}{h}} \Phi^{3/2}$$

FIG. 7B

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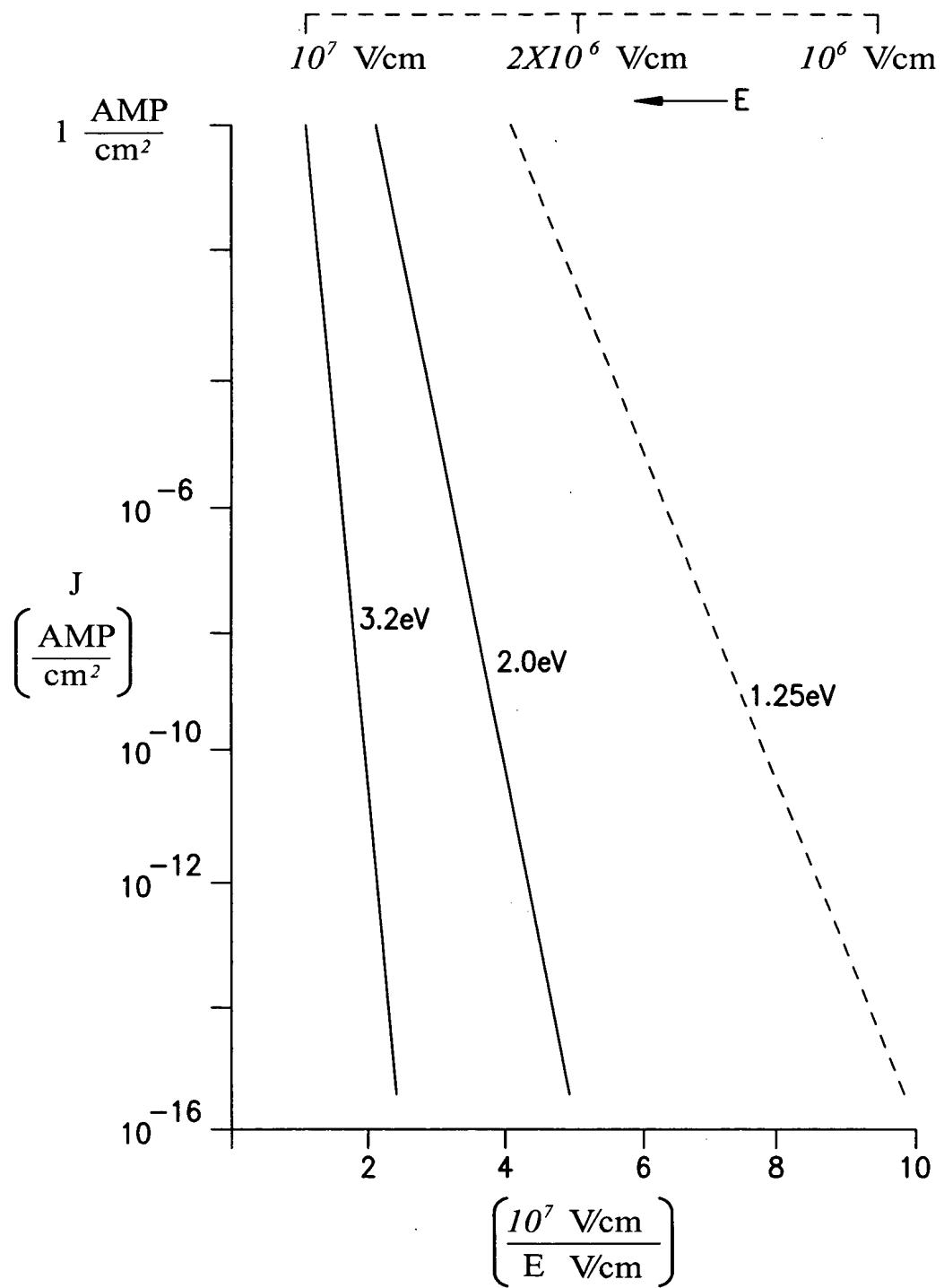


FIG. 7C

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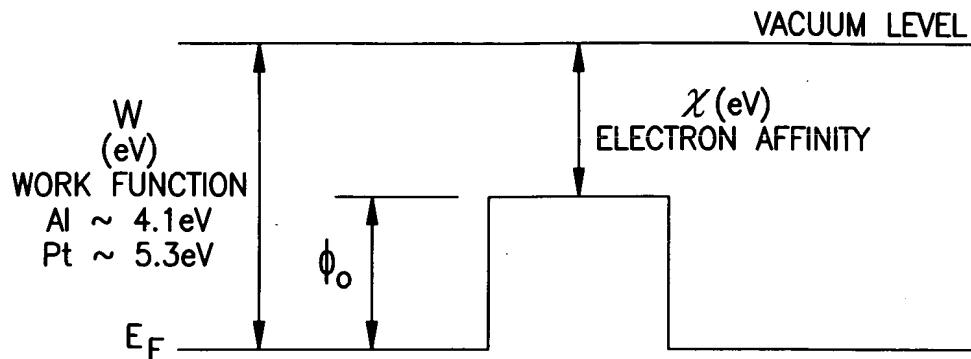


FIG. 8

	E_G	ϵ_r	ϵ_∞	χ	ϕ_o (Pt)	ϕ_o (Al)
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Conventional Insulators

SiO ₂	~ 8 eV	4	2.25	0.9 eV	3.2 eV
Si ₃ N ₄	~ 5 eV	7.5	3.8		2.4 eV

Metal Oxides

Al ₂ O ₃	7.6 eV	9 to 11	3.4		~ 2 eV
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NiO

Transition Metal Oxides

Ta ₂ O ₅	4.65 - 4.85		4.8	3.3	2.0	0.8 eV
TiO ₂	6.8	30 80	7.8	3.9	est. 1.2 eV	
ZrO ₂	5 - 7.8	18.5 25	4.8	2.5		1.4
Nb ₂ O ₅	3.1	35-50				

Y ₂ O ₃	6	4.4				2.3
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Gd₂O₃

SrBi ₂ Ta ₂ O ₉	4.1	5.3	3.3	2.0	0.8 eV
SrTiO ₃	3.3	6.1	3.9	1.4	0.2 eV
PbTiO ₃	3.4	6.25	3.5	1.8	0.6 eV
PbZrO ₃	3.7	4.8		est. 1.4 eV	0.2 eV

FIG. 9

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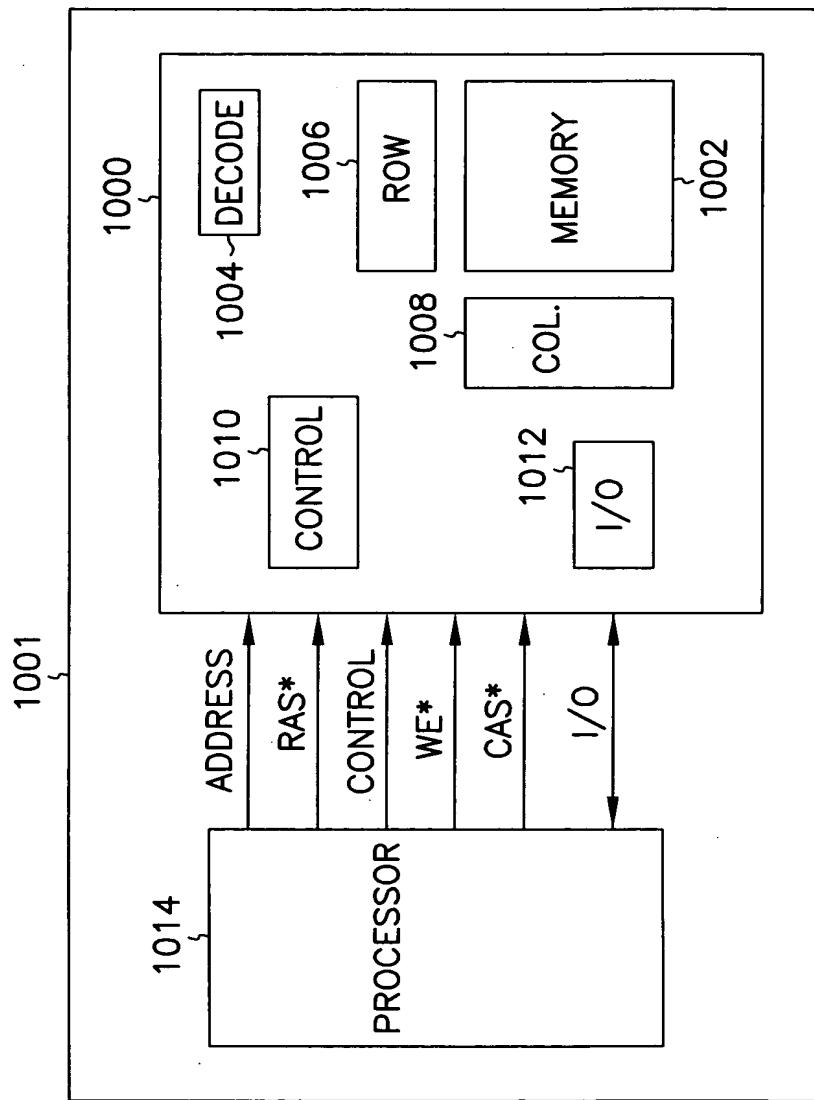


FIG. 10